

Guide Formulation

POL5

Solvent Free Polish

Raw Material	% Weight
A Water (soft)	78.50
Speswhite ¹	10.00
Carbopol 2020 ²	0.50
B BC 100cS Silicone Fluid ³	5.00
BC 1000cS Silicone Fluid ³	2.00
Softanol 90 ⁴	1.00
C TEA	1.00
D Softanol 90	1.00
BC 93/074 Amino Silicone ³	1.00

Supplier

- ¹ ECC International
- ² BF Goodrich
- ³ Basildon Chemicals
- ⁴ Honeywell & Stein

Method

- Dissolve the Carbopol 2020 fully in the soft water. Add Speswhite powder and mix until homogeneous.
- Combine the components of B and add to A with stirring.
- Add C and mix until homogeneous
- Mix the components of D and add to the blend. Continue mixing for 20-30 minutes after the final addition.

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