

Guide Formulation

POL6

Wax Free Polish

Raw Material	% Weight
A Water (soft)	72.00
Speswhite ¹	10.00
Pemulen 1622 ²	0.15
B White Spirit I	5.00
BC 350cS Silicone Fluid ³	2.00
Softanol 90 ⁴	1.00
C TEA	1.00
D BC 93/074 Aminofunctional Silicone Fluid ³	1.00
White Spirit II	5.00

Supplier

- ¹ ECC International
- ² BF Goodrich
- ³ Basildon Chemicals
- ⁴ Honeywell & Stein

Method

- Mix components of A until homogeneous.
- Mix components of B and add to A with continuous stirring until product is homogeneous.
- Add C and blend with paddle on high until product looks smooth.
- Mix components of D and add to blend. Continue to stir for 20-30 minutes until homogeneous.

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